



Steiner electric & SHENZHEN'S CONTROL



XSJ-A-250

铝幕墙自动走刀式铣床 Profile Tenon Milling Machine

性能特点 [Product Features]

适用于各种型材端面、台阶面的成型加工。
采用数控定位、刀具自动进给方式，可实现较长型材的多数量、多批次的成型加工。
六套组合刀具可根据用户需求组合成任意尺寸，其中两组刀具可在180°范围内调节。
一次进给即可在型材端面铣削成所需的榫口尺寸。
进给系统采用变频电机拖动，速度可调，切削进给平稳均匀，加工精度高，表面质量好。

- It's a new type of curtain wall processing machine, and capable to various kinds of profiles end and step.
- It can complete profile's end, tools moving and longer profile shaped & finished many times & large quantity.
- Six sets of tools can be combined to casual dimension. Two sets of them can adjust in the range of 180 degree.
- The notch size can be completed with once feeding.
- The feeding system adopts variable frequency motor for moving, and the feeding speed can be adjusted stably. It can ensure high accuracy and fine processing surfaces.

技术参数 Technical Parameters

输入电源	Power supply	380V 50Hz
电机功率	total power for motor	4 × 3.0KW + 2 × 4.0KW
电机转速	Motor's rotation speed	2800r/min
工作压力	Air pressure	0.8MPa
电机刀轴直径	Motor shaft diameter	42mm
刀具数量	Number of tool	6套组合 250铣刀 4件 355锯片 2件
刀具进给行程	Feeding journey of tool	1650mm
工作台尺寸	Worktable measurement	510 × 480 mm
刀具调整行程	Cutter adjustment	横向 80mm 纵向 280mm
外形尺寸	Contour dimension(L × W × H)	3650 × 1340 × 1565 mm
重量	Weight	2000kg